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#### **Eastern Division**

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## **Western Division**

1219 W. Mahalo Place, Rancho Dominguez, CA 90220-5446 Telephone: (310) 632-5400 Fax: (310) 632-3900

# Supplying the Aerospace, Defense & Metal Working Industries Since 1951!

#### Minimum Order

\$100.00 List Price

#### **Terms**

Net 30 days on approved credit only. Approved credit cards. Prepaid via check or wire transfer.

No C.O.D. shipments.

#### **Returns**

Return authorization is required.

Merchandise must be sent freight prepaid to the facility from which it was purchased.

A 20% restocking charge is applicable.

All claims must be made within 7 days

#### Freight

F.O.B. shipping point.

of receipt of goods.

#### **Special Orders**

All special orders may require prepayment.

#### Currency

All prices are in US dollars.

#### **Overseas Customer Terms**

Same as above, only prepayment via bank wire transfer (all fees for buyers account) or by bank check.

US Air Tool Company (also known as USATCO) has been a family owned and operated business since 1951. We are now a US manufacturer and worldwide distributor of high quality tools for the aviation industry with offices in New York & California. In addition, from the beginning of the homebuilder era in the 1970's, USATCO has been providing tools and equipment to craftsmen around the world who build and fly their own aircraft. These "sheet-metal artists" are now flying thousands of planes built and maintained with USATCO tools.

USATCO offers the highest quality products at competitive prices, with the knowledge and experience necessary for expert advice in product selection. Our courteous staff will be pleased to assist you. And of course, all the products we offer are fully guaranteed. If you don't see what you are looking for, please don't hesitate to contact us. We work hard to provide our customers with straightforward & reliable business. Try us & see!

#### **USATCO.com**

Don't forget to check out USATCO Online, with monthly sales, homebuilder specials, surplus items & an easy to use interface its a great place to shop for tools on the web. www.USATCO.com

## **Government IMPAC Cards Accepted**

#### **USATCO Tool Repair**

We repair all major brand pneumatic tools on our premises. We are an official repair station for Cherry Textron®, Chicago Pneumatic®, and Cooper® Power Tools (including Dotco®, Gardener Denver®, Buckeye® and Doler®). In addition, we have our own manufacturing and modification facilities. We are riveting and product assembly specialists!

We will be happy to examine your tools free of charge and give you an estimate of repair cost. Ship prepaid to any of our facilities. Please send tensiometers to our New York Lab only.

## Please ask about our tool rental policy!

# **Limited Warranty**

If for any reason you are not completely satisfied with any item purchased from us you may request a return authorization within seven (7) days of receipt of goods. When obtained, send us the item (transportation prepaid) for replacement, repair or refund. Tools manufactured by USATCO are warrantied for one (1) year from date of purchase. We cannot assume liability for abuse, misuse or alteration of goods. Any tampering with tools or attempted repairs of same will nullify this warranty. Warranties from other manufacturers available upon request.

## **USATCO Rivet Shaver Kit**



#### Includes:

1900RS Rivet Shaver, Seven Cutters (5/16", 3/8", 7/16", 1/2", 9/16", 5/8" & 3/4"), Seven Skirts (5/16", 3/8", 7/16", 1/2", 9/16", 5/8" & 3/4"), Removable Cutter Box & Foam Fitted Case

Part Number	Description
53-1900RS	Complete 17 PC Kit

# ATI® Pro Rivet Shaver Kit



ATI429SXC Rivet Shaver, Seven Cutters (5/16", 3/8", 7/16", 1/2", 9/16", 5/8" & 3/4"), Seven Skirts (5/16", 3/8", 7/16", 1/2", 9/16", 5/8" & 3/4") & Sturdy Fitted Toolbox

Part Number	Description
53-1900RSK	Complete 16 PC Kit

## **Dotco® Rivet Shavers**



Small Handle Pistol Grip 0.4 hp (0.30 kW) - 29,000 RPM			
Part Number Cutter Adj. Overall Length Weight			
14CFS60-95	0.0005"	8-1/4" (210 mm)	2.3 lbs (1.0 kgs)

Small Handle Pistol Grip 0.4 hp (0.30 kW) - 29,000 RPM			
Part Number Cutter Adj. Overall Length Weight			
14CFS60-98*	0.00025"	8-1/4" (210 mm)	2.3 lbs (1.0 kgs)

Large Handle Pistol Grip 0.9 hp (0.67 kW) - 20,000 RPM			
Part Number Cutter Adj. Overall Length Weight			
14CNL60-95	0.0005"	8-7/8" (226 mm)	4.5 lbs (2.0 kgs)

## Sioux® Rivet Shavers



Note: Available with other skirt sizes, please inquire.

Pistol Grip 1.0 hp (0.75 kW) - 21,000 RPM			
Part Number Capacity O.A. Weight			
<b>SRS10P21-8</b> 1/2" 8" (205 mm) 2.7 lbs (1.2 kgs)			

Lever Grip 1.0 hp (0.75 kW) - 21,000 RPM			
Part Number Capacity Overall Length Weight			
SRS10S21-8 1/2" 10" (255 mm) 2.5 lbs (1.1 kgs		2.5 lbs (1.1 kgs)	

## **Dotco® Quad Weld & Rivet Shaver**



Four Tools In One

- Versatile front exhaust unit can be used for weld shaving, POP & blind rivet bolt trimming, disc sanding or right angle grinding.
- Height of cut can be controlled to a tolerance of 0.001" or less.
- · Accepts 1/4" shank sanding & grinding tools.

Part Number	Free RPM
53-10-1224X	12,000
53-10-1230X	20,000

End C	End Cut Replacement Cutters - 1/4" Shank, 1-7/8" O.A.L.				
Part No.	Type Style		Used For	Dia.	
14-1732	Carbide	Inverted Cone	Steel Rivets	3/4"	
14-1330	H.S.S.	Inverted Cone	Aluminum Welds	3/4"	
14-1332	Carbide	Cylindrical	Shaving Welds	1/2"	

## **Limited Access Rivet Shaver**



Pistol Grip 0.75 hp (0.56 kW) - 18,000 RPM			
Part Number Capacity Overall Length Weight		Weight	
US7387RSE	1/2"	10-3/4" (273 mm)	3.5 lbs (1.6 kgs)

# Rivet Shaver Carbide Cutters

02-A800-4 Coarse Cut

#### **Coarse Cut**

· Solid carbide blade.

#### **Fine Cut**

- · Fourteen flute center cutting design.
- Self-centering solid carbide head eliminates chatter and increases operator control.

Coarse Cut, 1/4"-28 Thread		
Part Number	Body Dia.	
02-A800-1	5/16"	
02-A800-2	3/8"	
02-A800-3	7/16"	
02-A800-4	1/2"	
02-A800-5	9/16"	
02-A800-6	5/8"	
02-A800-7	3/4"	
02-A800-8	7/8"	
02-A800-9	1"	
02-A800-10	1-1/4"	

Fine Cut, 1/4"-28 Thread		
Part Number Body Dia.		
02-A900-2	3/8"	
<b>02-A900-4</b> 1/2"		

02-A900-4

Fine Cut

Precision Ground For Chatter-Free Cuts & Longer Life

## **Rivet Shaver Skirts**

Highly Polished Working Surfaces Prevent Marring



Dotco Type	Sioux Type	Body Diameter
14-4391	2925-5	5/16"
14-4392	2925-6	3/8"
14-4393	2925-7	7/16"
14-4394	2925-8	1/2"
14-4395	2925-9	9/16"
14-4396	2925-10	5/8"
14-4397	2925-11	3/4"
14-4410	_	1"
14-4412	_	1-1/4"

# **Economy Pneumatic Nibbler**



Lever	Grip - 0.5 hp (0	).37 kW) - 2600 SPN	Л, 6 FPM
Part Number	Cap. (steel)	Overall Length	Weight

7" (178 mm)

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Replacement Punch & Dies						
Part N	lumber	Desc	cription			
21	340	Р	unch			

18 Gauge

# Sioux® Pneumatic Nibbler



## Sioux® Pneumatic Shears



Excellent for sheet metal work - also plastic & similar mat. to 3/32".

Pistol Grip 1.0 hp (0.75 kW)						
Part No. Cap. Steel SPM O.A.L. Weight						
<b>SSH10P18</b> 18 Gauge 2,600 10" (255 mm) 2.9 lbs (1.3 kgs)						
	•		•			

Lever Grip 1.0 hp (0.75 kW)					
Part No. Cap. Steel SPM O.A.L. Weight					
SSH10S18	18 Gauge	2,600	11" (280 mm)	2.75 lbs (1.25 kgs)	

## Dewalt® 18V Cordless Power Shear Kit



- 360° Swivel Head
- Powerful & convenient cordless operation.
- $\bullet$  Head swivels 360° for great control & access to tight quarters.
- Cuts 7/32" strip that curls away for consistent & accurate cuts. **Includes:**

Cordless Shears, 1-Hour Charger, Two 18V XRP Battery Packs, Blade Wrench & Heavy-Duty Kit Box

Part No.	Steel Cap.	Min. Radius	SPM	Tool Weight
70356	18 Gauge	5-1/2"	0 to 2300	6.1 lbs (2.8 kgs)

# **EC®** Reversible Trim Shears



Lever Grip Trim Shears					
Part Number	Weight				
7LR	13 Gauge	1-1/4"	8 ft-min.	4.5 lbs (2.0 kgs)	
8LR	14 Gauge	2-1/4"	8 ft-min.	5.5 lbs (2.5 kgs)	

Pistol Grip Trim Shears						
Part Number	Mild Steel Throat Approx. Capacity Capacity Feed Rate Weigh					
7PR	13 Gauge	1-1/4"	8 ft-min.	5 lbs (2.3 kgs)		
8PR	14 Gauge	2-1/4"	8 ft-min.	5.5 lbs (2.5 kgs)		
9PR	10 Gauge	2-1/2"	3.5 ft-min.	12.5 lbs (5.7 kgs)		
10PR	.080" Inconel	2"	3.5 ft-min.	19 lbs (8.6 kgs)		

Replacement Feed Cutters				
Part Number For Tool				
02-9097	7LR to 8PR			
02-9280	9PR			
02-9915	10PR			

Replacement Roll Cutters			
Part Number For Tool			
02-9098	7LR & 7PR		
02-9101	8LR & 8PR		
02-9279	9PR		
02-9914	10PR		



# Kett® Heavy-Duty Pneumatic Scissor



- · Specially designed for fast, accurate cutting of mild steel (to 24 gauge), wire mesh (to 18 gauge), soft plastic or rubber (to 1/4"), rigid PVC & other plastics (to 1/8").
- · Unique swiping action leaves a clean edge without fouling.

Part No.	Cap. Mild Steel	RPM	Overall Length	Weight
P-2041	24 Gauge	0-2500	11-3/4" (299 mm)	5.0 lbs (2.3 kgs)

Note: Replacement blades available, please inquire.

# **Utility Cut-Off Tool**



· Built-in speed regulator & ball bearing construction.

0.5 hp (0.37 kW), 3/8" Arbor					
Part Number Free RPM O.A.L. Weight					
90397	22,000	7-5/16" (186 mm)	1.98 lbs (0.9 kgs)		

#### **Replacement Cutting Discs**

- · Small Type 1, double reinforced resinoid cut-off discs.
- · Super thin (.035"), provides a clean, fine-finished burr free cut.



1/4" Arbor Disc	3/8" Arbor Disc	Diameter	Max. RPM
122057	122058	2"	30,000
122059	122060	3"	25,000
122061	122062	4"	19,000



#### 1/4" Shank Cutting Disc Mandrels

 1450CA includes the 1/4" shank mandrel and both 1/4" & 3/8" arbor endpieces (for use with 1/4" & 3/8" arbor discs).

Mandrel & 1/4" Arbor	Mandrel & 3/8" Arbor	Mandrel & Both Arbors
1414CA	1438CA	1450CA

#### Tab Shear



- · Full length bosses with bolts & self-locking nuts.
- · Hard anodized aluminum frame with carbide wear faces.

Note: Replacement blades available, please inquire.

Part	Capacity	Max. Throat	Shearing	Weight
Number	(steel - alum.)	Opening	Force	
650	1/16" - 3/32"	1/8" x 3" (area)	4,200 lbs (1,905 kgs)	7.0 lbs (3.2 kgs)

## **Dotco® Straight Routers**



Note: Router guide shown not included, please see page 101 to order.

Front Exhaust 0.3 hp (.22 kW)				
Part Number Free RPM Shank Cap. O.A.L. Weight				
12L1001-36RT	34,000	1/4"	6-3/4"	1.4 lbs
12L1000-36RT	30,000	1/4"	(172 mm)	(0.6 kgs)

Front Exhaust 0.6 hp (.45 kW)				
Part Number Free RPM Shank Cap. O.A.L. We				Weight
12L2000-01RT	25,000	1/4"	7-1/2" (191 mm)	1.9 lbs (0.9 kgs)

Rear Exhaust 0.6 hp (.45 kW)				
Part Number Free RPM Shank Cap. O.A.L. Weight				
12L2080-01RT	25,000	1/4"	7-1/2" (191 mm)	1.9 lbs (0.9 kgs)

Front Exhaust 0.9 hp (.67 kW)				
Part Number Free RPM Shank Cap. O.A.L. Weight				
12L2500-01RT	23,000	1/4"	7-1/8" (181 mm)	2.6 lbs (1.2 kgs)

Rear Exhaust 0.9 hp (.67 kW)				
Part Number Free RPM Shank Cap. O.A.L. Weight				
12L2580-01RT	23,000	1/4"	7-1/8"	2.6 lbs
12L2580-0124RT	23,000	3/8"	(181 mm)	(1.2 kgs)

## **Dotco® High Power Straight Router**



Front Exhaust 1.7 hp (1.27 kW)				
Part Number Free RPM Shank Cap. O.A.L. Weight				
12L4018-01	18,000	1/4"	11-3/8" (289 mm)	4.2 lbs (1.9 kgs)

# Dotco® High Power Routers w/Base Mount



Rear Exhaust 1.7 hp (1.27 kW) With Base Mount				
Part Number	Free RPM	Shank Cap.	O.A.L.	Weight
10T4318-62	18,000			
10T4316-62	16,000	1/2"	7-1/8" (181 mm)	7.4 lbs (3.4 kgs)
10T4309-62	9000		(**************************************	(======================================

Rear Exhaust 1.7 hp (1.27 kW) Power Unit Only				
Part Number Free RPM Shank Cap. O.A.L. Weight				Weight
11T4318-62	18,000	1/2"	7-1/8" (181 mm)	5.5 lbs (2.5 kgs)

# **Dotco® Two Handed Router Base**



- For use with either front or rear exhaust models on previous page.
- Can also be used with 10-43 template guides, please inquire.

Part Number	For Series
14-1577	12-10
14-2577	12-20 & 12-25

## **Dotco® Router Assemblies**



- · All assembly components available separately, please inquire.
- · For use with Dotco straight routers shown on previous page.

For 12-10 Series Type Routers				
Part Number Thread Size Cutter Shank Dia.				
<b>14-2187</b> 1/4"-20 1/4"				

For 12-20 & 12-25 Series Type Routers				
Part Number Thread Size Cutter Shank Dia.				
<b>14-2180</b> 1/4"-20 1/4"				
<b>14-2429</b> 5/8"-18 3/8"				

# **H.S.S. Taper Router Bits**



For clearance cutting or routing & trimming of aircraft assemblies.

Part Number	Size	Point Dia.	Shank Dia.
02-0228	1	.081"	.098"
02-0221	2	.110"	.128"
02-0213	3	.165"	.1875"
02-0209	4	.224"	.250"



#### **Taper Router Kit:**

Four Routers (one each above) & Plastic Case (not shown)

Part Number	Description	
53-1492	Complete 5 PC Kit	

## **H.S.S. Aircraft Router Bit**



For routing and trimming aluminum, non-abrasive plastics and similar materials

2 Downcut Flutes with Drill Point, Left Hand Helix, Right Hand Cut				
Part Number Shank Diameter Overall Length				
<b>02-17251</b> 1/4" 2-3/8" (60 mm)				

# **Solid Carbide Router Bits**



For edge routing when the end is not in contact with the work piece.

Diamond Pattern, Right Hand Cut, No End Cut					
Part Number Shank Diameter Overall Length					
02-1547-3/16	3/16"	2" (51 mm)			
02-1547-1/4	1/4"	2-1/2" (64 mm)			
<b>02-1547-3/8</b> 3/8" 2-1/2" (64 mm)					
<b>02-1547-1/2</b> 1/2" 3" (76 mm)					



- Drill point plunges through the work piece before routing begins.
- Designed to produce an even edge & leave burr-free surfaces.

Diamond Pattern, 135° Drill Point End					
Part Number Shank Diameter Overall Length					
<b>02-1547A-3/16</b> 3/16" 2" (51 mm)					
02-1547A-1/4	1/4"	2-1/2" (64 mm)			
<b>02-1547A-3/8</b> 3/8" 2-1/2" (64 mm)					
<b>02-1547A-1/2</b> 1/2" 3" (76 mm)					



For bottom cuts requiring a smooth surface & square corners.

Diamond Pattern, End Mill End Cut					
Part Number Shank Diameter Overall Length					
<b>02-1547B-3/16</b> 3/16" 2" (51 mm)					
02-1547B-1/4	1/4"	2-1/2" (64 mm)			
<b>02-1547B-3/8</b> 3/8" 2-1/2" (64 mm)					
<b>02-1547B-1/2</b> 1/2" 3" (76 mm)					

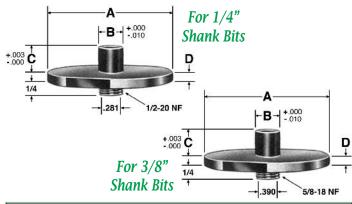


Diamond Pattern, Burr Style End Cut					
Part Number Shank Diameter Overall Length					
<b>02-1547C-3/16</b> 3/16" 2" (51 mm)					
02-1547C-1/4	1/4"	2-1/2" (64 mm)			
<b>02-1547C-3/8</b> 3/8" 2-1/2" (64 mm)					
02-1547C-1/2	1/2"	3" (76 mm)			



2 Flute Pattern, Left Hand Spiral, Right Hand Cut, No End Cut				
Part Number Shank Diameter Overall Length				
02-1541-3/16	3/16"	2" (51 mm)		
02-1541-1/4	1/4"	2-1/2" (64 mm)		
02-1541-3/8	3/8"	2-1/2" (64 mm)		
02-1541-1/2	1/2"	3" (76 mm)		

# **Dotco® Router Guides**



	For 1/4" Shank Bits				
Part No.	'A'	'B'	,C,	'D'	
14-2703	3/4"	3/8"	1/2"	1/8"	
14-2400	1"	3/8"	1/8"	1/8"	
14-2401	1"	3/8"	1/4"	1/8"	
14-2402	1"	3/8"	3/8"	1/8"	
14-2406	1"	7/16"	1/8"	1/8"	
14-2407	1"	7/16"	1/4"	1/8"	
14-2408	1"	7/16"	3/8"	1/8"	
14-2411	1"	1/2"	1/4"	1/8"	
14-2412	1"	1/2"	1/2"	1/8"	
14-2413	1"	1/2"	5/8"	1/8"	
14-2414	1"	1/2"	3/4"	1/8"	
14-2417	1"	9/16"	1/8"	1/8"	
14-2420	1"	5/8"	1/8"	1/8"	
14-2421	1"	5/8"	5/8"	1/8"	
14-2500	1-1/2"	3/8"	1/8"	1/8"	
14-2501	1-1/2"	3/8"	1/4"	1/8"	
14-2502	1-1/2"	3/8"	3/8"	1/8"	
14-2505	1-1/2"	7/16"	1/8"	1/8"	
14-2506	1-1/2"	7/16"	1/4"	1/8"	
14-2507	1-1/2"	7/16"	3/8"	1/8"	
14-2510	1-1/2"	1/2"	1/4"	1/8"	
14-2511	1-1/2"	1/2"	3/8"	1/8"	
14-2512	1-1/2"	1/2"	1/2"	1/8"	
14-2600	2-1/2"	1/2"	1/2"	3/16"	

	For 3/8" Shank Bits				
Part No.	'A'	'B'	,C,	'D'	
14-2531	1-1/2"	1/2"	3/8"	1/8"	
14-2538	1-1/2"	1/2"	1/2"	1/8"	
14-2539	1-1/2"	1/2"	5/8"	1/8"	
14-2540	1-1/2"	9/16"	3/8"	1/8"	
14-2541	1-1/2"	9/16"	1/2"	1/8"	
14-2542	1-1/2"	9/16"	5/8"	1/8"	
14-2893	1-1/2"	5/8"	3/8"	1/8"	
14-2925	1-1/2"	5/8"	1/2"	1/8"	
14-2544	1-1/2"	5/8"	5/8"	1/8"	
14-2240	2-1/2"	1/2"	3/8"	1/8"	
14-2632	2-1/2"	1/2"	1/2"	1/8"	
14-2633	2-1/2"	1/2"	5/8"	1/8"	
14-2634	2-1/2"	9/16"	3/8"	1/8"	
14-2630	2-1/2"	9/16"	1/2"	1/8"	
14-2635	2-1/2"	9/16"	5/8"	1/8"	
14-2243	2-1/2"	5/8"	3/8"	1/8"	
14-2636	2-1/2"	5/8"	1/2"	1/8"	
14-2631	2-1/2"	5/8"	5/8"	1/8"	